

## LNP\* Thermocomp\* Compound ZFM62P

Americas: COMMERCIAL

Also known as: ZFM-3362 EP  
Product Reorder Name: ZFM62P

LNP\* Thermocomp\* ZFM62P is a compound based on PPE+PS Blend resin containing Glass Fiber, Mineral. Added features of this material include: Exceptional Processing, Low Warpage.

### Property

TYPICAL PROPERTIES <sup>(1)</sup>			
MECHANICAL	Value	Unit	Standard
Tensile Stress, break	75	MPa	ASTM D 638
Tensile Strain, break	1.4	%	ASTM D 638
Tensile Modulus, 50 mm/min	8970	MPa	ASTM D 638
Flexural Stress	124	MPa	ASTM D 790
Flexural Modulus	8740	MPa	ASTM D 790
Tensile Stress, break	66	MPa	ISO 527
Tensile Strain, break	1	%	ISO 527
Tensile Modulus, 1 mm/min	8540	MPa	ISO 527
Flexural Stress	120	MPa	ISO 178
Flexural Modulus	8690	MPa	ISO 178
IMPACT	Value	Unit	Standard
Izod Impact, unnotched, 23°C	192	J/m	ASTM D 4812
Izod Impact, notched, 23°C	31	J/m	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	7	J	ASTM D 3763
Multiaxial Impact	1	J	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	12	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	3	kJ/m <sup>2</sup>	ISO 180/1A
THERMAL	Value	Unit	Standard
HDT, 1.82 MPa, 3.2mm, unannealed	137	°C	ASTM D 648
CTE, -40°C to 40°C, flow	3.74E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	3.52E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	3.74E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	3.53E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	139	°C	ISO 75/Af
PHYSICAL	Value	Unit	Standard
Density	1.42	g/cm <sup>3</sup>	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.08	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	0.5	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.5	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs	0.45	%	ISO 294
Mold Shrinkage, xflow, 24 hrs	0.5	%	ISO 294
Density	1.42	g/cm <sup>3</sup>	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.1	%	ISO 62
FLAME CHARACTERISTICS	Value	Unit	Standard
UL Compliant, 94HB Flame Class Rating (3)(4)	1.5	mm	UL 94 by GE

Source GMD, last updated:10/02/2004

Parameter	Value	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	4	hrs
Melt Temperature	300 - 305	°C
Front - Zone 3 Temperature	300 - 310	°C
Middle - Zone 2 Temperature	290 - 300	°C
Rear - Zone 1 Temperature	275 - 290	°C
Mold Temperature	80 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

Source GMD, last updated:10/02/2004

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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