

LNP* Stat-kon* Compound WEF42

Americas: COMMERCIAL

LNP Stat-Kon WCF-1006 is a compound based on PET/PBT resin containing carbon and glass fiber reinforcements.

Property

TYPICAL PROPERTIES ⁽¹⁾			
	Value	Unit	Standard
MECHANICAL			
Tensile Stress, yld, Type I, 5 mm/min	136	MPa	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	136	MPa	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	1.7	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	1.7	%	ASTM D 638
Tensile Modulus, 50 mm/min	18600	MPa	ASTM D 638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	212	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	11500	MPa	ASTM D 790
Tensile Stress, yield, 5 mm/min	141	MPa	ISO 527
Tensile Stress, break, 5 mm/min	141	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	1.8	%	ISO 527
Tensile Strain, break, 5 mm/min	1.8	%	ISO 527
Tensile Modulus, 1 mm/min	13960	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	211	MPa	ISO 178
Flexural Strain, break, 2 mm/min	211	%	ISO 178
Flexural Modulus, 2 mm/min	11620	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	612	J/m	ASTM D 4812
Izod Impact, notched, 23°C	68	J/m	ASTM D 256
Izod Impact, unnotched 80*10*4 +23°C	37	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	6	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	223	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	209	°C	ASTM D 648
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	223	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	227	°C	ISO 75/Af
PHYSICAL			
Density	1.51	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.05	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	0.1 - 0.4	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	1 - 3	%	ASTM D 955
Density	1.5	g/cm ³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.07	%	ISO 62
ELECTRICAL			
Surface Resistivity	2.E+00 - 4.E+00	Ohm	ASTM D 257

Source GMD, last updated:03/26/2008

Processing

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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