

LNP* Thermocomp* Compound RF00469S

Americas: COMMERCIAL

Also known as: RF-1004 FR HS
Product Reorder Name: RF00469S

LNP* Thermocomp* RF00469S is a compound based on Nylon 66 resin containing Glass Fiber, Flame Retardant. Added features of this material include: Flame Retardant, Heat Stabilized.

Property

TYPICAL PROPERTIES ⁽¹⁾			
MECHANICAL	Value	Unit	Standard
Tensile Stress, break	136	MPa	ASTM D 638
Tensile Strain, break	3.3	%	ASTM D 638
Flexural Stress	199	MPa	ASTM D 790
Flexural Modulus	7500	MPa	ASTM D 790
IMPACT	Value	Unit	Standard
Izod Impact, unnotched, 23°C	677	J/m	ASTM D 4812
Izod Impact, notched, 23°C	85	J/m	ASTM D 256
PHYSICAL	Value	Unit	Standard
Density	1.53	g/cm ³	ASTM D 792
Mold Shrinkage, flow, 24 hrs	0.3 - 0.5	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	1 - 1.2	%	ASTM D 955
FLAME CHARACTERISTICS	Value	Unit	Standard
UL Compliant, 94V-0 Flame Class Rating (3)(4)	1.7	mm	UL 94 by GE

Source GMD, last updated:09/24/2008

Processing

Parameter	Value	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	275 - 290	°C
Front - Zone 3 Temperature	295 - 305	°C
Middle - Zone 2 Temperature	280 - 295	°C
Rear - Zone 1 Temperature	265 - 275	°C
Mold Temperature	80 - 95	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

Source GMD, last updated:09/24/2008

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

- (2) Only typical data for selection purposes. Not to be used for part or tool design.
- (3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.
- (4) Internal measurements according to UL standards.

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