

## LNP\* Thermocomp\* Compound PF00DS

Europe-Africa-Middle East:  
COMMERCIAL

Also known as: PF10013HS  
Product Reorder Name: PF00DS

LNP THERMOCOMP\* PF00DS is a compound based on PA6 resin containing Glass Fiber. Added features of this material include: Heat Stabilized.

### Property

TYPICAL PROPERTIES <sup>(1)</sup>			
MECHANICAL	Value	Unit	Standard
Tensile Stress, break, 5 mm/min	235	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1.8	%	ISO 527
Flexural Stress, break, 2 mm/min	335	MPa	ISO 178
Flexural Modulus, 2 mm/min	19000	MPa	ISO 178
IMPACT	Value	Unit	Standard
Izod Impact, unnotched 80*10*4 +23°C	65	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	14	kJ/m <sup>2</sup>	ISO 180/1A
THERMAL	Value	Unit	Standard
CTE, 23°C to 60°C, flow	2.E-05	1/°C	ISO 11359-2
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	220	°C	ISO 75/Ae
PHYSICAL	Value	Unit	Standard
Density	1.7	g/cm <sup>3</sup>	ISO 1183
FLAME CHARACTERISTICS	Value	Unit	Standard
UL Compliant, 94HB Flame Class Rating (3)(4)	0.8	mm	UL 94 by GE

Source GMD, last updated:03/15/2005

### Processing

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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