

LNP* Lubricomp* Compound OFP36A

Americas: COMMERCIAL

Also known as: OFL-4536

Product Reorder Name: OFP36A

LNP LUBRICOMP* OFP36A is a compound based on PPS - Branched resin containing Glass Fiber, Silicone, PTFE. Added features of this material include: Internally Lubricated.

Property

TYPICAL PROPERTIES ⁽¹⁾			
MECHANICAL	Value	Unit	Standard
Tensile Stress, break	108	MPa	ASTM D 638
Tensile Strain, break	1.7	%	ASTM D 638
Flexural Stress	157	MPa	ASTM D 790
Flexural Modulus	11440	MPa	ASTM D 790
IMPACT	Value	Unit	Standard
Izod Impact, unnotched, 23°C	347	J/m	ASTM D 4812
Izod Impact, notched, 23°C	58	J/m	ASTM D 256
PHYSICAL	Value	Unit	Standard
Density	1.65	g/cm ³	ASTM D 792
Mold Shrinkage, flow, 24 hrs	0.2	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.7	%	ASTM D 955
Wear Factor Washer	51	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.41	-	ASTM D 3702 Modified
Static COF	0.38	-	ASTM D 3702 Modified

Source GMD, last updated:09/29/2004

Processing

Parameter	Value	Unit
Injection Molding		
Drying Temperature	120 - 150	°C
Drying Time	4	hrs
Melt Temperature	315 - 320	°C
Front - Zone 3 Temperature	330 - 345	°C
Middle - Zone 2 Temperature	320 - 330	°C
Rear - Zone 1 Temperature	305 - 315	°C
Mold Temperature	140 - 165	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

Source GMD, last updated:09/29/2004

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

- (2) Only typical data for selection purposes. Not to be used for part or tool design.
- (3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.
- (4) Internal measurements according to UL standards.

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